

	Doc or ECO #:	ECO-70847-001	Date:	9/8/2020	Author:	MW
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	9/8/2020	Quality Approval	aeg

P/N #:	70847	Effective Date:	September 8, 2020
Title:	Thruster prop tool handle pin hole depth correction		

1.0 Purpose / Summary

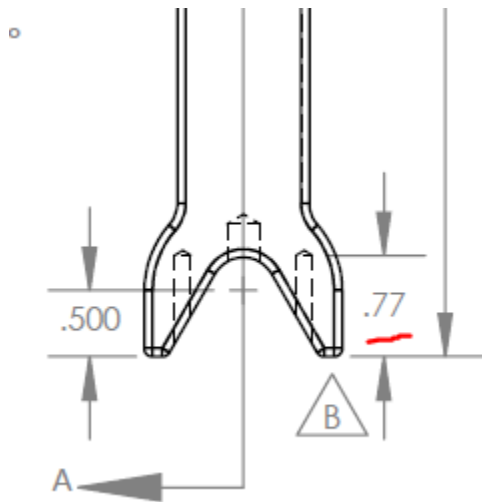
The hole depth for the pins at the end of the handle was too deep. Assemblers were sinking the pin in too deep.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
70847	Thruster prop tool Handle	☐	☐	☒	B

3.0 Detail

The pins need to be flush with the bottom of the handle but can be installed deeper. This is because the hole depth was .86". It has now been reduced to .77" to inhibit this.



4.0 Disposition of Material

Use existing stock until depleted then switch over

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5.0 Action Items

Action	Department	Acknowledgement Initials
Update dwgs and put in RTM, Epicor	ENG	MW
Put updated dwgs in Sharepoint	ENG	AG

6.0 Modified / Referenced Documents:

Document	Current Revision
70847	A

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
9/8/2020		Initial	MW